

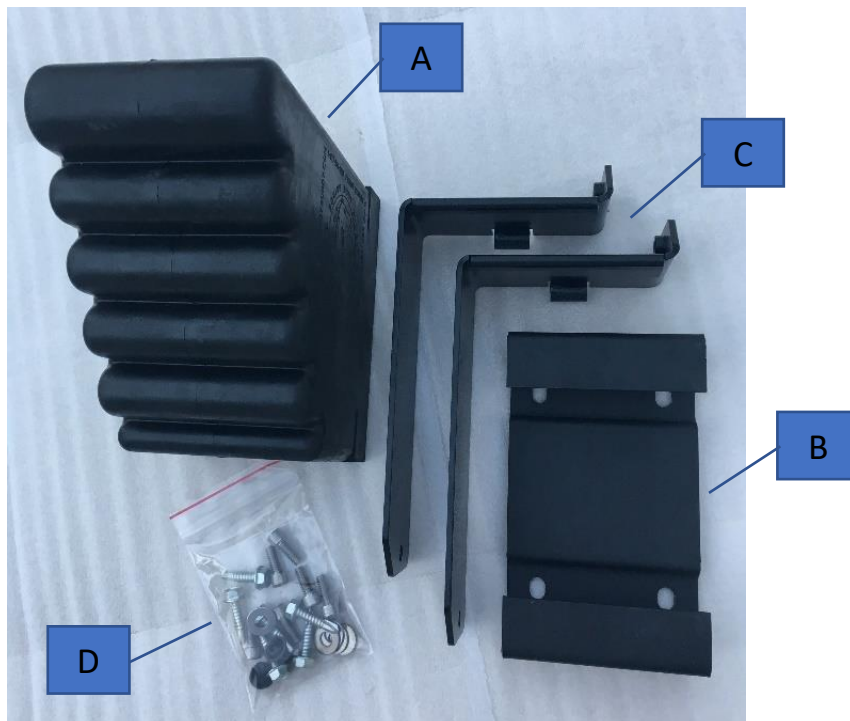
Congratulations on your purchase of your horse's new best friend, the Equine Body Buddy. You are moments away from providing your horse with the next generation of 24/7 equine muscle and joint relief.

Fixed Mount Installation Procedure - In 4 Simple Steps!

Required Tools: Tape Measure, Black Sharpie Pen, Electric Drill, 3/8" Hex Drill Driver, Socket Ratchet Wrench, 3/8" Extension Socket, Rubber Mallet, 3/16" Allen Wrench.



Parts Included: Body Buddy Bumper (A), Main Gripper Bracket (B), (2) L-Brackets (C), Bag of (4) 1/4" x 1/2" Long Hex Head Self-Tapping Sheetmetal Bolts, (2) 1/4-20 x 1/2" LG Socket Head Cap Screws and (2) 1/4" Flat Washers (D).



Step 1: Determining the optimal location for installing your horses new best friend, the Equine Body Buddy

Measure the height from the ground up to the point of hip as shown in the figure below. This will determine where the top of the Body Buddy rubber bumper should be installed to give your horse the best access to this device.



Once you have this measurement, this will be the height at which the top of the main gripper bracket should be installed. Locate an appropriate space on a vertical beam of your stall wall for installation. Measure from the ground up and mark the wall where the top of the main gripper bracket should be.

Note: The mounting hardware kit supplied with your Equine Body Buddy is intended for metal wall installations (e.g. MD Barn style walls). If mounting on a wood barn wall (e.g. Castle Brook Barn style walls), we have had customers use these sheet-metal bolts with success, however we highly recommend you purchase our wood barn hardware installation kit (sold separately). Essentially changes the main gripper bracket bolts to a ¼" x 1-1/2" long hex head wood bolt for increased gripping power.

Step 2: Installing the main gripper bracket

Place the top of the main gripper bracket on the wall where you marked the line. Mark the (4) mounting hole pattern with the black sharpie. (If you have access to a center punch, center punch these locations.) There is some wiggle room designed into the holes on the main gripper bracket to allow for slight misalignment, but you want to be fairly accurate.

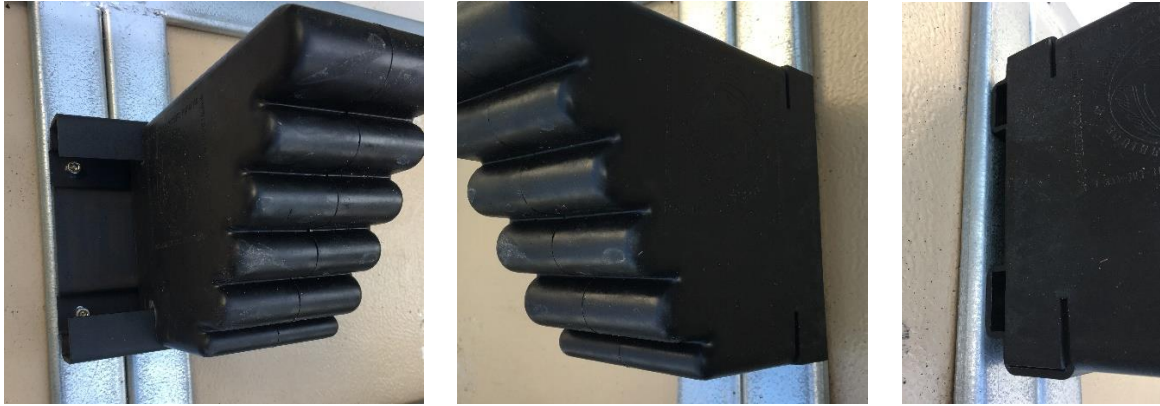
Once the mounting hole pattern is marked on the wall, remove the plate and install one of the bolts first by itself using a drill and a 3/8" hex driver bit. These bolts are self-drilling/ self-tapping, so you can install in one quick step. Once this first bolt is installed, remove it and place the main gripper bracket over the hole and re-install the bolt using the socket ratchet wrench to tighten. **Do not over-tighten and strip the threads.**

Next, with the main gripper bracket now fixed on the wall, install the remaining (3) bolts using your drill and hex driver. This will ensure alignment of the remaining (3) bolts. **Make sure to use the socket ratchet wrench to do the final tightening**, not the drill, so that you don't strip the threads.



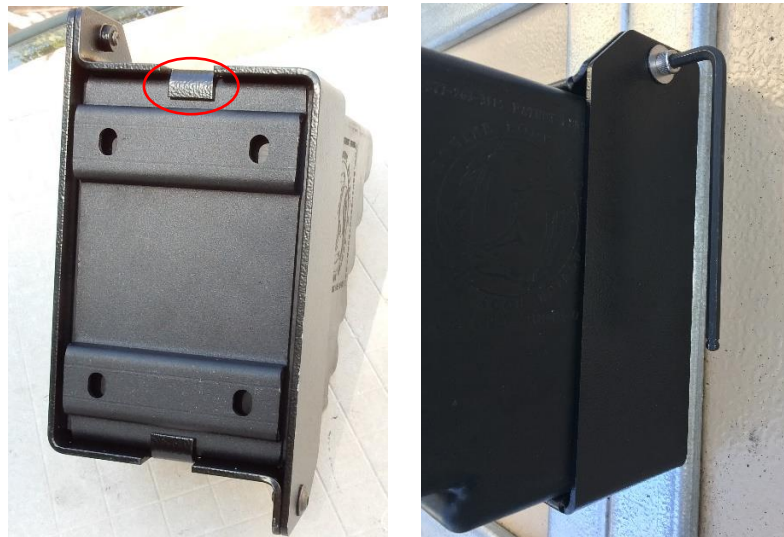
Step 3: Installing the Body Buddy rubber bumper

Align the rubber bumper grooves with the main gripper bracket and use a rubber mallet to tap the bumper onto the main gripper bracket until centered. Soapy water may assist in this step, as the fit is intentionally tight by design. **Note: If using a metal hammer, be careful to not damage and/or chip the paint on the metal gripper bracket, as this creates the potential for rust to occur.**



Step 4: Installing the (2) L-Brackets

Mount the two L-brackets over the upper and lower corners of the bumper as shown below. Make sure that the fold-down tab in the back of the L-bracket catches on the main gripper bracket as shown circled in red below. These L-brackets are mechanically identical, however install them with the Equine Body Buddy label oriented upright.



Finally, fasten them together with the flat washers and ¼-20 x ½” socket head cap screws using the 3/16” Allen wrench as shown above.

All done! Now it's time for you to introduce your horse to his new best friend, the Equine Body Buddy!